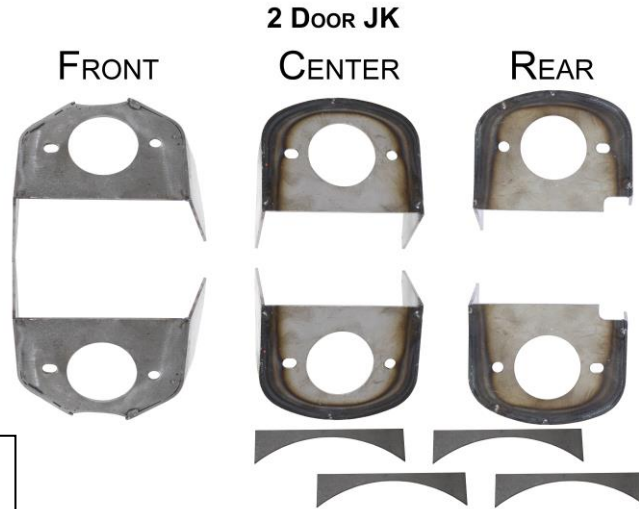




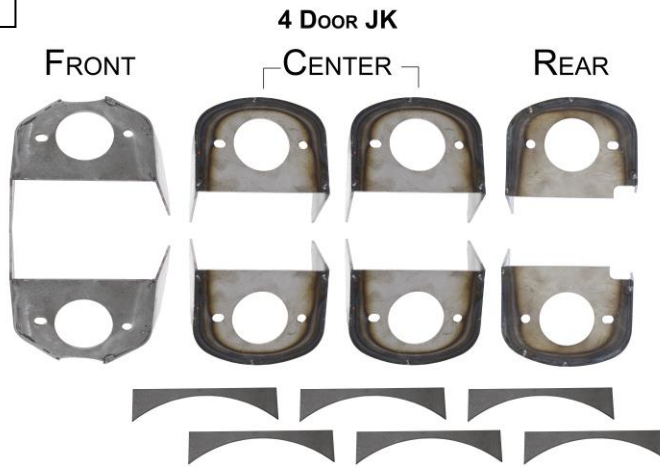
**RUST
BUSTER**
FRAMEWORKS

RB5056 & RB5057

**Jeep® '07-'18 2DR & 4DR JK Wrangler
Body Mount Brackets**



**BUSHINGS AND BOLTS
ARE NOT INCLUDED**



REQUIRED TOOLS

- Jack Stands or Lift
- Mig Welder
- Paint/Primer
- Locking Pliers
- Hand Grinder
- Cutting Wheel or Torch
- Welding Gloves
- Welding Hood/Shield
- Ear & Eye Protection
- Sockets & Ratchet
- Fire Extinguisher
- Large C-Clamps
- Dead Blow Hammer
- Body Clip Removal Tool

KIT CONTAINS

2 Door JK

Front Brackets	2
Center Brackets	2
Rear Brackets	2
Filler Plate	4

4 Door JK

Front Brackets	2
Center Brackets	4
Rear Brackets	2
Filler Plate	6

QTY



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1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher and water close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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3) PREPARING FOR YOUR INSTALL

Lift your vehicle.



Remove any factory or aftermarket accessories that would pose as a fire hazard or prevent access to the work area.

Determine if your frame requires cleaning prior to removing factory brackets.

Determine if you intend to retain the vehicle's old body mount bolts and bushings. You will need to purchase new sets if you choose to replace them.

4) UNINSTALL

With an 18mm and 16mm socket, begin removing the body mount and bushing bolts and nuts of one bracket at a time, for purposes of body-to-frame alignment.



Begin cutting the bracket off, while taking note of its original location, and avoiding damage to the bushing.



Attempt to install the part into place, and remove any debris preventing it from assembling, revealing bare metal.



5) PAINT AND PROTECT

Before installing, coat the part and work area with a primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

6) INSTALL & REASSEMBLE VEHICLE

The front and rear brackets are driver and passenger side specific. Determine which bracket you need to install based off of the previously removed bracket, and the new bracket's fitment to the frame. Please refer to [Page 1] for more information.



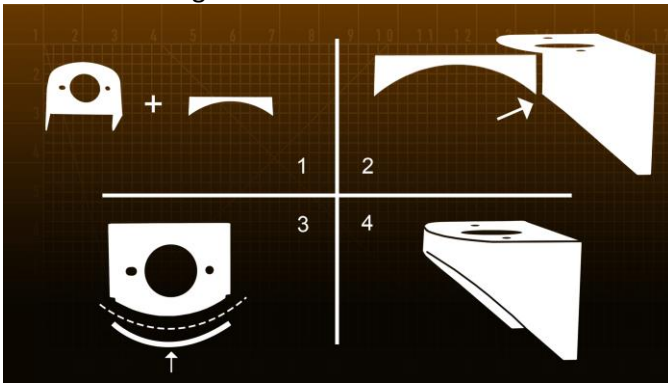
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The Front Brackets will arrive with the flanges flayed. Before installing, bend the upper flanges to meet the curve, and weld them together.

The Center Brackets will require assembling the mount and filler plate before installing. Align the two shown edges and weld them at the seam. Continue to bend the plate, following the mount's curve, and weld the opposite edges. Finally, 100% weld the two together.



Install the new or used bushing into the bracket, and with the new or used body mount and bushing bolts and nuts, tighten the bracket into the body, for purposes of body-to-frame alignment.



Begin welding the part to the frame.



Repeat for all other brackets.



After modifying your vehicle, ensure all bolts are securely tightened, before and after driving the vehicle.