

**STEERSMARTS™**

# YETI XD™ 2021+ Ford Bronco Outer Tie Rod Kit

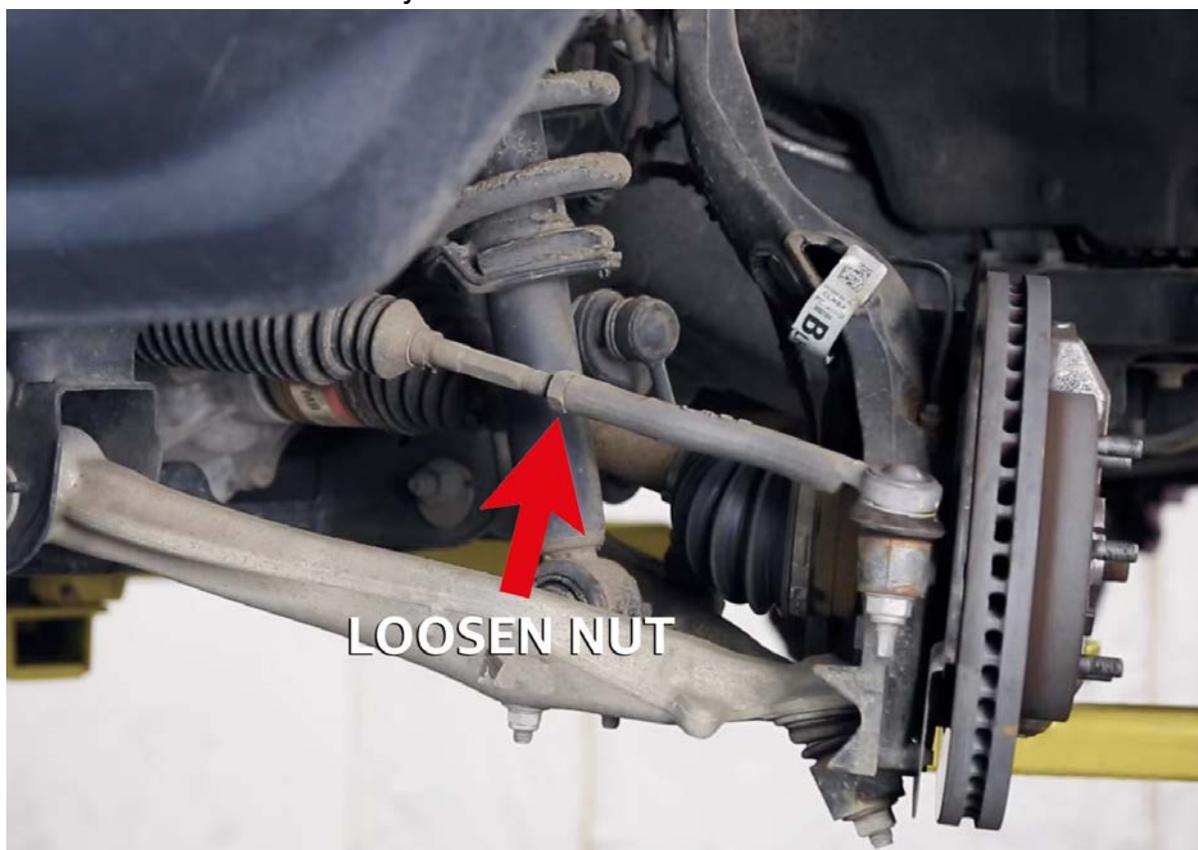
Part Numbers: 70156001 / 70156002



1. Pull boot back and measure current length of outer tie rod from line to center of stud. Note length so you can match the when reinstalling the Yeti XD Outer Tie Rod



2. Loosen stock outer tie rod jam nut.



3. Remove tie rod nut. Use a hammer to tap on bottom of stud to unseat from knuckle. Unthread outer tie rod end and then unthread and remove jam nut.



4. Thread inner Yeti XD Jam Nut Reinforcement onto OEM inner – use channel locks to hold inner tie rod in place while threading the Jam Nut Reinforcement on. (We recommend using some antiseize to allow for easy adjustment later)



5. Thread Yeti XD Outer onto the inner



6. Measure the length from line to center of Yeti XD Outer stud and then place Outer stud through the factory mounting position and torque nut to 46 lb ft.



7. Using a 1-1/4 or 32mm crows foot and tighten the inner Jam reinforcement nut to 46 lb ft
8. Use plyers to pinch clamp and slide inner boot back to original position.
9. Repeat steps on other side.
10. Recommended to check torque after 500 miles and at every oil change.

11. Take to dealer or local alignment shop and have them align the vehicle to ensure proper wear of tires and that the vehicle drives nice and straight down the road.