

# JEEP JK MUFFLER SKID

#### Thank you for choosing Rough Country for your suspension needs.

Rough Country recommends a certified technician install this system. In addition to these instructions, professional knowledge of disassemble/reassembly procedures as well as post installation checks must be known. Attempts to install this system without this knowledge and expertise may jeopardize the integrity and/or operating safety of the vehicle.

Please read instructions before beginning installation. Check the kit hardware against the parts list. Be sure you have all needed parts and know where they go. Also please review tools needed list and make sure you have needed tools.

#### **PRODUCT USE INFORMATION**

Rough Country makes no claims regarding lifting devices and excludes any and all implied claims. We will not be responsible for any product that is altered.

If question exist we will be happy to answer any questions concerning the design, function, and correct use of our products by calling 1-800-222-7023.

This JK muffler skid is designed to work with any JK with stock with stock exhaust.

### Kit Picture

## Tools Needed

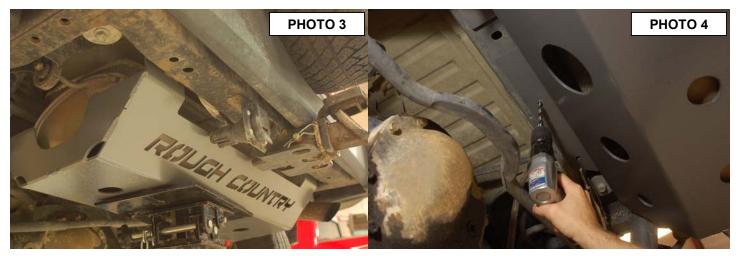
9/16" Socket 16mm Socket Vise Grips 13/32" drill bit

# Install Instructions

- 1. Remove the 2 inside bumper bracket bolts with a 16mm wrench. See Photo 1.
- 2. Locate the vent tube hose for the rear diff and pull the clip loose from the frame cross member. Relocate the clip to the front side of the cross member. This way it clears the new muffler skid. **See Photo 2.**



- 3. Use a jack to raise the muffler skid into place. Reinstall the two factory bolts on the bumper bracket and tighten with a 16mm wrench. See Photo 3.
- 4. Use a pair of vise grips to clamp the front of the muffler skid to the frame cross member. Use the muffler skid as a drill guide and drill the four 13/32" holes. **See Photo 4.**



- 5. Slide the flag nuts on top of the frame cross member and install the supplied 3/8" bolts, washers, and lock washers. **See Photo 5.**
- 6. Tighten the four 3/8" bolts with a 9/16" socket. See Photo 6.



