

2011 HD 2500 STEERING STABILIZER

1. Place wheels in straight forward position.
2. Remove lower skid plate using a 15mm socket to remove the four bolts
3. Install 12mm sleeve into barrel end bushing.
4. Install the supplied 1/2" sleeve into rod end bushing.
5. Install the barrel end of stabilizer into the mounting bracket on frame using the supplied 12mm x 65mm bolt and 12mm lock nut. **See Photo 1.**
6. Install the supplied 1/2" x3 1/2" bolt in from the top and install the supplied taper sleeve into hole in drag link. **See Photo 2.**

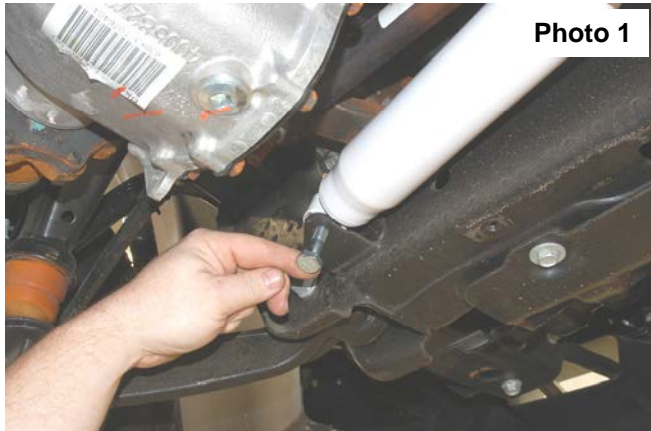


Photo 1



Photo 2

7. Install the two supplied thick washers on the bolt and install the stabilizer. **See Photo 3.**
8. Secure with the supplied 1/2" washer, lock washer and the nut. **See Photo 4.**

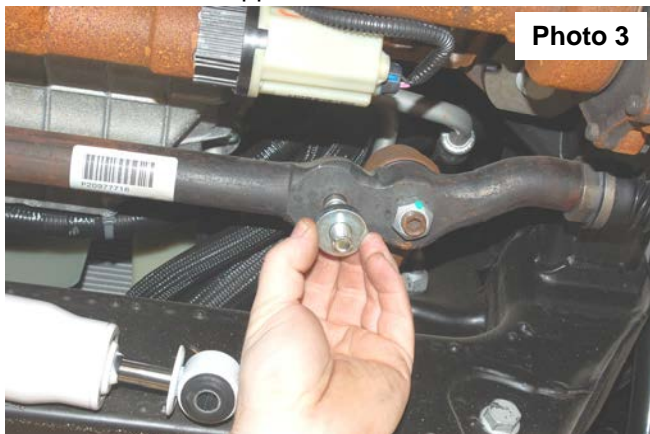


Photo 3

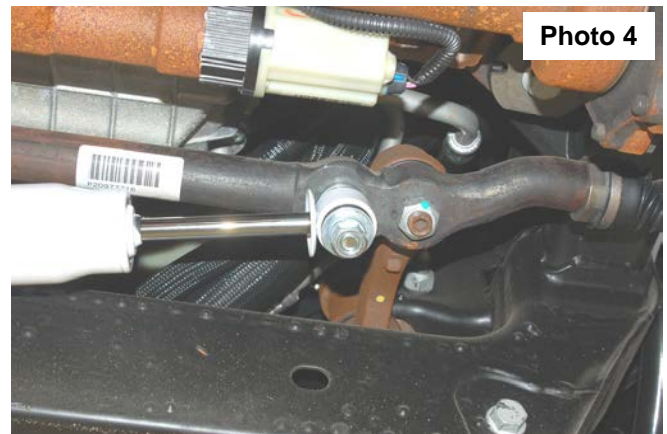


Photo 4

9. Use 19mm wrench and socket to tighten both bolts.
10. Turn wheels fully to the right and left, making sure that no interference occurs and that wheel stops are contacted
11. and then reinstall skid plate using 15mm socket.
12. Recheck all nuts and fasteners before releasing installation.

Kit Contents

1-Stabilizer Cylinder
 1-81131 Poly Bag
 1-87311Bag-Poly Bag

81131Bag:
 1/2" x 3 1/2" Bolt
 1/2" Lock washer
 1/2" Hex Nut
 1/2" Flat Washer
 1/2" Thick Washers (2)
 Tapered Sleeve
 1/2" ID Sleeve

87311Bag:
 12mm ID Sleeve
 12mm x 65mm Bolt
 12mm Flange Lock Nut

CAUTION: Any and all warranties including but not limited to any express warranties, implied warranty of merchantability, or implied warranty of fitness for a particular purpose shall not apply to any product altered in any way outside the premises of the manufacturer or to any product which is not installed in accordance with the written instructions provided by the manufacturer for installation of the product.